



Dart Aerospace Ltd.
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D3065-5
Job Sheet 182959



Part No: D3065-5

Job Qty: 80 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 9/14/18

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		SC 9/14/18
100	Waterjet	80 pcs	9/14/18	9/14/18	0.02	7.37	Waterjet1		SC 9/14/18
120	QC	80 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 12 2018
130	HandFinish	80 pcs	9/14/18	9/14/18	0.00	1.81	HandFinish1		DR 18/09/2018
140	QC	80 pcs	9/14/18	9/14/18	0.00	0.00	QC7-1		SEP 13 2018
150	Packaging	80 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	80 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 17 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	66 sf (.825 ea) 49	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	66	192	0



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Container No: S109577



Part: D3065-5

Job No: 182959

Serial No/Batch: S109577

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/12/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448	16,460	
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745	15,752	
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245	2,253	
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455	3,461	
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860	0,868	
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015	6,022	
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200	1,205	
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479	3,482	
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866	0,870	
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315	8,326	
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541	0,550	
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213	0,214	
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128	0,129	

Plex 9/7/18 8:03 AM Dart.Gagnon.Michelle